

# Rolling ServiceDoor Systems



SERIES

600



INDUSTRY LEADING  
COMMERCIAL & INDUSTRIAL SOLUTIONS

# Coil-Away™ Light-Duty Rolling Service Doors

## SERIES 600

### Standard Features At a Glance

Max. standard width	16' (4877 mm)
Max. standard height	16' (4877 mm)
Curtain	26 ga. galvanized steel up to 12'4" (3759 mm) width 24 ga. galvanized steel up to 14' (4267 mm) width
Slat profile	Flat crown profile type CAW
Finish (interior/exterior)	White/white, white/brown, brown/white
Standard mounting	Face of wall
Counterbalance	High tensile helical torsion spring housed in a steel tube or pipe barrel assembly.
Brackets	Galvanized steel to support counterbalance and curtain.
Operation	Manual push-up up to 100 sq. ft. (9290 sq.mm) or 10' x 10' (3048 mm x 3048 mm) Chain hoist over 100 sq. ft. (9290 sq.mm) or 10' x 10' (3048 mm x 3048 mm)
Standard springs	20,000 cycle
Weatherseals	Bottom
Guides	Galvanized steel roll-formed shapes
Bottom bar	Extruded aluminum with weatherseal
Lock	Interior slide bolt
Warranty	24-month limited

### Options

- Electric operator
- Bottom sensing edge
- Hood
- Wind load package
- Galvanized steel endlocks
- Between jambs
- PowderGuard™ finish offers full spectrum of up to 215 colors as well as color matching to specification.

When economy and ease of operation in a rolling steel door are key considerations, the choice is easy. The Coil-Away™ 600 Series provides both value and quality in a light-duty, highly attractive door. The Coil-Away™ rolling door is fabricated of 24 or 26 gauge galvanized steel (depending on door width) for strength, with durability ensured by the door's steel guides and brackets. It's an ideal closure for any number of light commercial and industrial applications and is designed to fit openings up to 16' wide and 16' high (4877 mm by 4877 mm).

### Functionality First.

The Coil-Away™ 600 is built for functionality first. Crafted of quality galvanized steel interlocking slats, with all-steel brackets and guides and 20,000-cycle helical torsion springs, the door is designed to perform and last. Manual push-up operation is standard for doors up to 10' x 10' or 100 sq. ft (9.29 sq. m) with chain hoist standard for larger doors. Electric operation is offered as an option, as are a windload package, galvanized steel endlocks to eliminate lateral slat movement, and a galvanized hood for enhanced versatility in a variety of environments and improved durability in all kinds of climates.

### Finished Good Looks That Last.

The aesthetic appeal of the Coil-Away™ 600 Series isn't diminished at all by its high degree of functionality. The 600 features our handsome CAW slat, with its slightly radiused 2 5/8" (67 mm) slat pitch and a 9/16" (14 mm) crown pitch. For improved durability of the finish, the Coil-Away™ 600 is painted with a rust-inhibitive, roll-coated finish that includes a baked-on primer coat that is .2 mils thick, and a baked-on polyester top coat that is .6 mils thick — in your choice of three exterior/interior colors: white/white, white/brown, brown/white.



## The Coil-Away™ 600 Series. The Easy Choice for Ease of Use.



*Installation and Service: Overhead Door Company of Washington DC*

### **Low Maintenance, Less Cost.**

The Coil-Away™ 600 is a quality door that's built to perform reliably for life — ensuring low maintenance, less downtime, and fewer repair costs. The door features extruded aluminum bottom bars to reinforce the curtain in the guide, with a vinyl weatherseal for protection against air infiltration. Guides are fabricated from roll-formed galvanized structural steel angles for additional strength and stability. Doors are also factory pre-finished with a baked-on primer and polyester coat to enhance finish durability and eliminate field painting.

### **Built Well, Backed Well.**

To ensure ease of installation, smooth operation and trouble-free performance, the Coil-Away™ 600 is computer-designed and precision manufactured to our exacting standards and your job specifications. Our 24-month limited warranty — as well as the expertise and integrity of our nationwide network of Ribbon Distributors — guarantees that the quality of these doors will continue to meet your expectations over time.

*For additional information, or special project requirements, consult your Overhead Door Distributor or the Overhead Door Architectural Design Manual.*

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## The Original, Innovative Choice for Unequalled Quality and Service

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Overhead Door Corporation pioneered the upward-acting door industry, inventing the first upward-acting door in 1921 and the first electric door operator in 1926. Today, we continue to be the industry leader through the strength of our product innovation, superior craftsmanship and outstanding customer support, underscoring a legacy of quality, expertise and integrity. That's why design and construction professionals specify Overhead Door Corporation products more often than any other brand.

The red Overhead Door Ribbon is a mark of quality that also reflects the pride we take in the people who support our products. Our family of over 400 Ribbon Distributors across the country not only share our name and logo, but also our commitment to excellence. Your Ribbon Distributor will work with you in a consultative role to ensure that product selections achieve your design and application requirements — in addition to offering expert installation, professional field service and ongoing maintenance. From project design and manufacturing to installation and service, the Overhead Door Ribbon is your guarantee of genuine quality and turnkey service excellence.

**Together with our Red Ribbon Distributors, we offer comprehensive technical information and resource materials to support your project, including:**

- Architectural Design Manual – a comprehensive guide to selecting, specifying and detailing all commercial and industrial Overhead Door products can be found at [www.OverheadDoor.com/ADM/base.html](http://www.OverheadDoor.com/ADM/base.html)
- Operation & Maintenance Manual – detailed product information, customized for your project, to ensure reliable, long-life door system operation
- Custom application and technical assistance through ordering plants' customer service and technical services respectively
- Visit our Architect's Corner at [www.OverheadDoor.com](http://www.OverheadDoor.com)



Advanced Rolling Steel Door  
RapidSlat®



Thermacore® Sectional Doors



Rolling & Side Folding  
Security Grilles & Closures



Rolling Service Doors



Commercial Operators

Today, Overhead Door Corporation – along with our Horton Automatics division, for automated pedestrian entrances – is recognized as the leading, single-source manufacturer of integrated door and operator systems for commercial, industrial and residential applications. With multiple manufacturing locations throughout the United States, a state-of-the-art TREQ (Testing, Reliability, Engineering, and Quality) Center for design and engineering, and a national network of authorized Red Ribbon Distributors, our capabilities are leading-edge and our field service and technical support second to none. Built best and backed best, Overhead Door is the industry's leading choice for quality that shows and lasts.

**To talk with the Overhead Door distributor nearest you, call 1-800-929-DOOR.**

### Overhead Door Corporation

2501 S. State Hwy. 121 Bus., Suite 200  
Lewisville, Texas 75067  
1-800-929-DOOR  
[www.OverheadDoor.com](http://www.OverheadDoor.com)



INDUSTRY LEADING  
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The Overhead Door Corporation family of quality commercial and industrial products includes:



A part of Sanwa Holdings Corporation